

Work Order ID 55996

February 9, 2010 9:57:53 AM

Ship Today 12/02



Page 1

Item ID: D412-709-015

Accept



Setup Start



Revision ID:

Item Name: Hinge Panel Door Modification

Stop



Start Date: 2/09/10 Start Qty: 4.00



Cust Item ID:

Required Date: 2/10/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: *u*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev A

100



DC

DOCUMENT CONTROL

Document Control

Memo

0.00

0.00

D for BG 10/02/10

110



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

0.00

S100810

(X)

120



Packaging

Packaging

0.00

0.00

10-2-10

ER J

Packaging

Identify and pack for shipping as per PPP D412-709-015! Location: B PPP Rev: B

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QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

10/02/10
MF 10-2-10

Picklist Print

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Work Order ID: 55996



Parent Item: D412-709-015



Parent Item Name: Hinge Panel Door Modification

Start Date: 2/09/10

Required Date: 2/10/10

Comments: IPP rev. B 05.03.08 D3240-1 no longer made in house

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2126	f1 @ 72" long	Manufactured	No			110	f	213.3334	25.2632		10-2-10	
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S+
Seal

(A2126-072) → measured
cut(1)72.00"
8.10/02/10

Warehouse

Location

Main Warehouse

ST

48285

Loc Qty

Loc Code

213.3334

213.3334

D3236-1	f1	Manufactured	No			110	Each	2.0000	4.0000		10-2-10	
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S+
Window

Warehouse

Location

Main Warehouse

ST

44167

Loc Qty

Loc Code

2

2

D3240-1	f1	Manufactured	No			120	Each	8.0000	4.0000		10-2-10	
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S+
Frame

Warehouse

Location

Main Warehouse

ST

46170

Loc Qty

Loc Code

8

8

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-709-011	ESCAPE PANEL MODIFICATION KIT
1	X						D412-709-013	ESCAPE PANEL PUSH OUT WINDOW KIT
		X					D412-709-015	HINGE PANEL DOOR MODIFICATION KIT
		/ 1	X				D412-709-017	HINGE PANEL DOOR REPLACEMENT WINDOW KIT
				X			D412-709-019	CARGO DOOR PUSH OUT WINDOW KIT
					X		D412-709-021	HINGE PANEL DOOR PUSH OUT WINDOW MODIFICATION KIT
						1	X	HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT
							D2126-0720	LOCKING SEAL
1							D3118-3	SIGN ASSEMBLY
				1			D3136-041	WINDOW ASSEMBLY
		1					D3136-043	WINDOW ASSEMBLY
1							D3224-1	FRAME
			/ 1				D3236-1	WINDOW
						1	D3237-1-0720	SEAL RETAINER
1				1			D3237-1-0980	SEAL RETAINER
						1	D3237-3-0720	SEAL FILLER
1				1			D3237-3-0980	SEAL FILLER
2							D3239-1	COVER
			/ 1				D3240-1	FRAME
						1	D3543-1	HINGE PANEL DOOR PUSH OUT WINDOW
						1	D3543-3	HINGE PANEL DOOR PUSH OUT WINDOW FRAME
1				1		1	D3561-1	WINDOW SEAL TOOL
3							AN6-20A	BOLT
2							AN960JD10L	WASHER
5							AN960JD616	WASHER
5							AN960JD616L	WASHER
2							MS21042L3	NUT
3							MS21042L6	NUT
2							MS35207-262	SCREW


 559a/b